

Work Order ID 48559

Page 1

Friday, June 26, 2009 9:19:44 AM

Item ID: D3579-045

Accept



Setup Start



Revision ID: C

Stop



Item Name: Shoulder Harness

Start Date: 7/15/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 8/3/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.
Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3579

Rev C

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 8971 C209/06/15 ☐ P/N: 5-01-2J5701 ☐ Possible
supplier: Schoth Safty Products ☐ Certificate of conformaty is required

110

0.00



Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

Per 7/2 10

120

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

2) 8/2/07/02 10

Work Order ID 48559

Friday, June 26, 2009 9:19:44 AM

Page 2

Item ID: D3579-045

Accept

Revision ID: C

Item Name: Shoulder Harness

Start Date: 7/15/2009 Start Qty: 10.00

Required Date: 8/3/2009 Req'd Qty: 10.00




Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Small Fab	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	Apply Decals as per Dwg 3579 Using 3M Marine Adhesive AR 5200 BATCH: <u>M108081</u>		3M						8/3 09/07/08 (10)
140  QC	QC5- Inspect part completeness to step on W/O	0.00							
Quality Control	Memo	0.00							(10)
150  Packaging	Identify as per dwg & Stock Location: <u>272A</u>	0.00							
Packaging	Memo	0.00							SC 9/7/8 (10)

Picklist Print

Page 1

Friday, June 26, 2009 9:19:44 AM

Work Order ID: 48559



Parent Item: D3579-045RevC



Parent Item Name: Shoulder Harness



Start Date: 7/15/2009

Required Date: 8/3/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3569-3RevA 		Manufactured	No			110	Each	0.0000	10.0000			
Decal 5-01-2J5701 		Purchased	No			130	Each	0.0000	10.0000			
SHOULDER HARNESS LH												

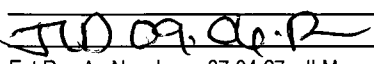


347717

SO 07/07/09 10

Date: Friday, 12/06/2009 9:58:15 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SHOULDER HARNESS
Job Number : 48559	
Estimate Number : 12849	
P.O. Number :	Part Number : D3579045
This Issue : 12/06/2009 S.O. No. :	Drawing Number : D3579 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 47533	Material :
Written By :	Due Date : 18/06/2009 Qty: 10 Um: Each
Checked & Approved By : 	
Comment : Est Rev:A New Issue 07-04-27 JLM Est Rev:B Added Decals 07-07-06 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASINGIssue P/O: 8971

P/N: 5-01-2J5701

Possible supplier: Schoth Safty Products

Certificate of conformaty is required

C 209/06/1510

2.0	✓ 5012J5701	SHOULDER HARNESS LH
-----	-------------	---------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 SHOULDER HARNESS LH

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------

**Comment:** INSPECT WORK TO CURRENT STEP809/07/02

5.0	D35693	Decal
-----	--------	-------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

DECAL

Batch: M47717SB 09/07/07(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 12/06/2009 9:58:15 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 48559

Part Number: D3579045

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Apply Decals as per Dwg 3579 Using 3M Marine Adhesive

AR

3M 5200

BATCH:

M108 081

SA 09/07/08

(10)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SA 09/07/08 (410)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

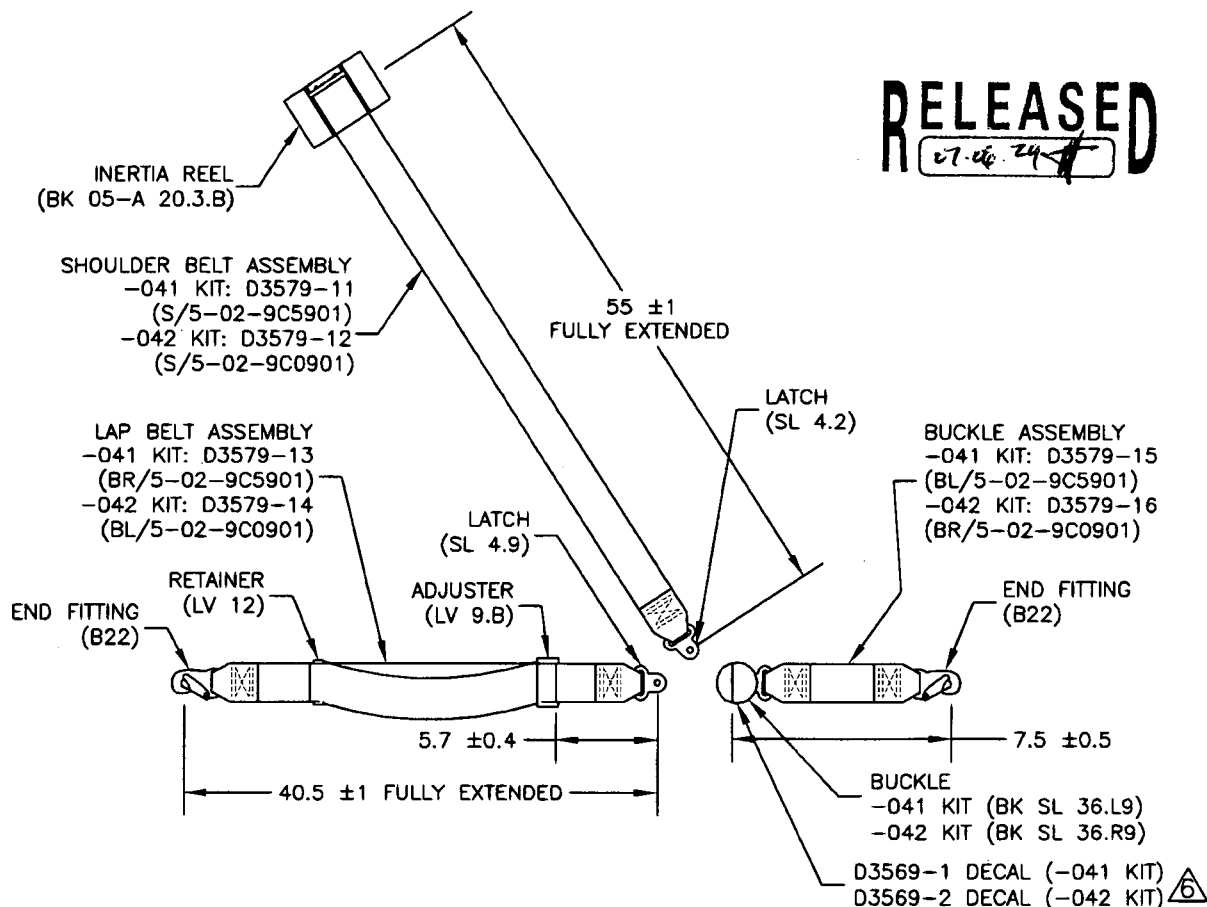
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

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CHECKED <i>Q</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3579	REV. C SHEET 1 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS
A	07.01.12	NEW ISSUE	
B	07.06.01	CHG REEL FOR -045/-046/-047/-048	
C	07.06.27	ADD D3569 DECALS AND NOTE 6	

SPECIFICATION CONTROL DRAWING



D3579-041 SHOULDER HARNESS (SHOWN) D3579-042 SHOULDER HARNESS (OPPOSITE)

D3579-041/-042 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9C5901 (D3579-041)
P/N 5-02-9C0901 (D3579-042)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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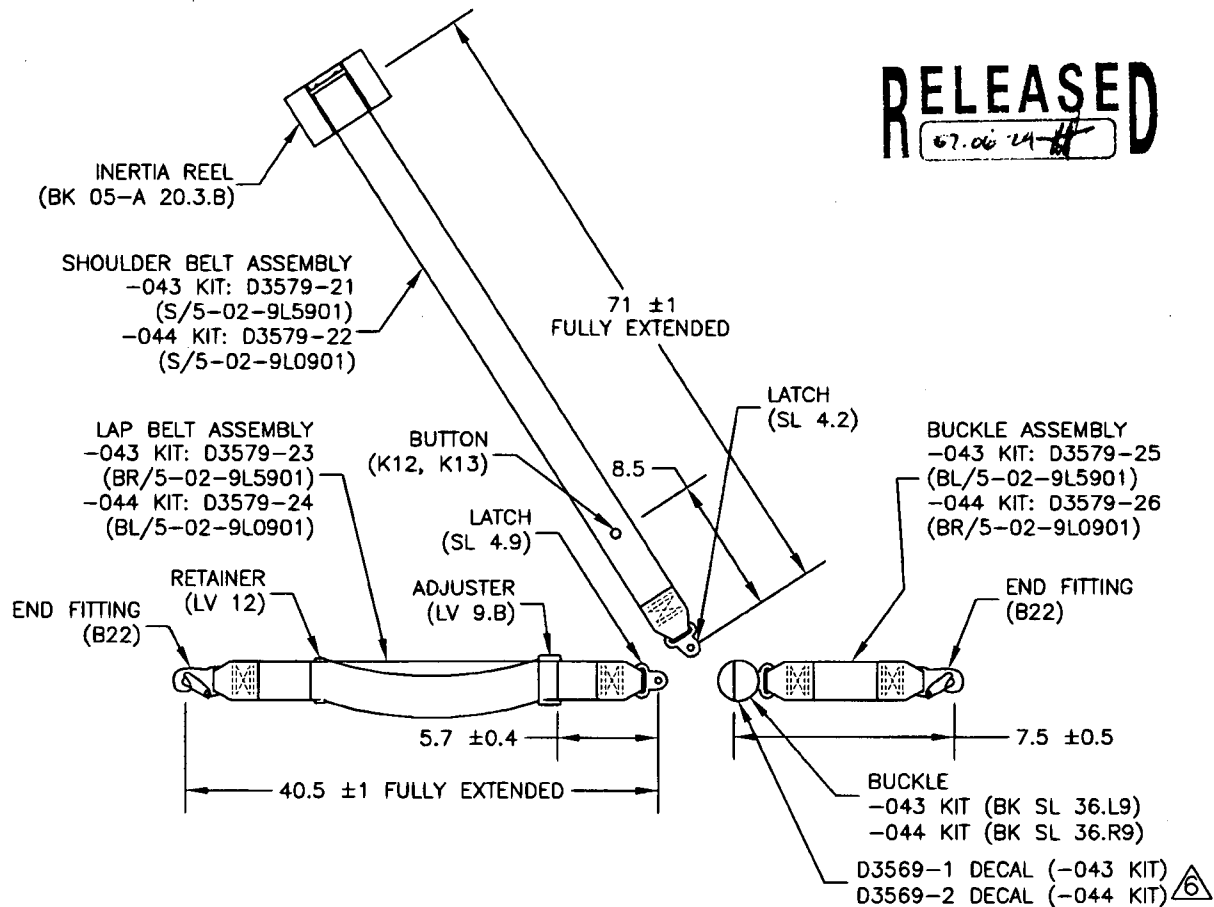
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DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

SPECIFICATION CONTROL DRAWING



D3579-043 SHOULDER HARNESS (SHOWN) D3579-044 SHOULDER HARNESS (OPPOSITE)

D3579-043/-044 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9L5901 (D3579-043)
P/N 5-02-9L0901 (D3579-044)
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-043/-044"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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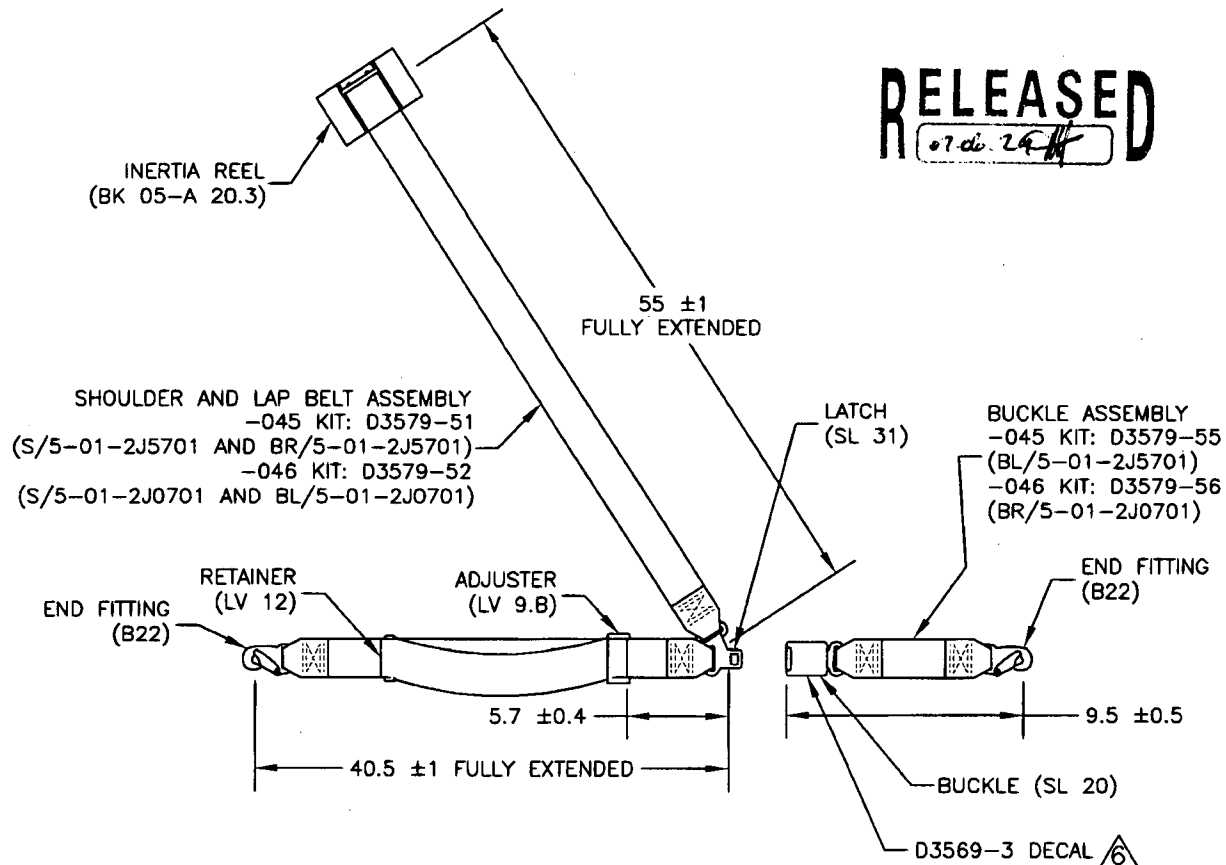
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DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

SPECIFICATION CONTROL DRAWING



D3579-045 SHOULDER HARNESS (SHOWN) D3579-046 SHOULDER HARNESS (OPPOSITE)

D3579-045/-046 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2J5701 (D3579-045)
P/N 5-01-2J0701 (D3579-046)
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-045/-046"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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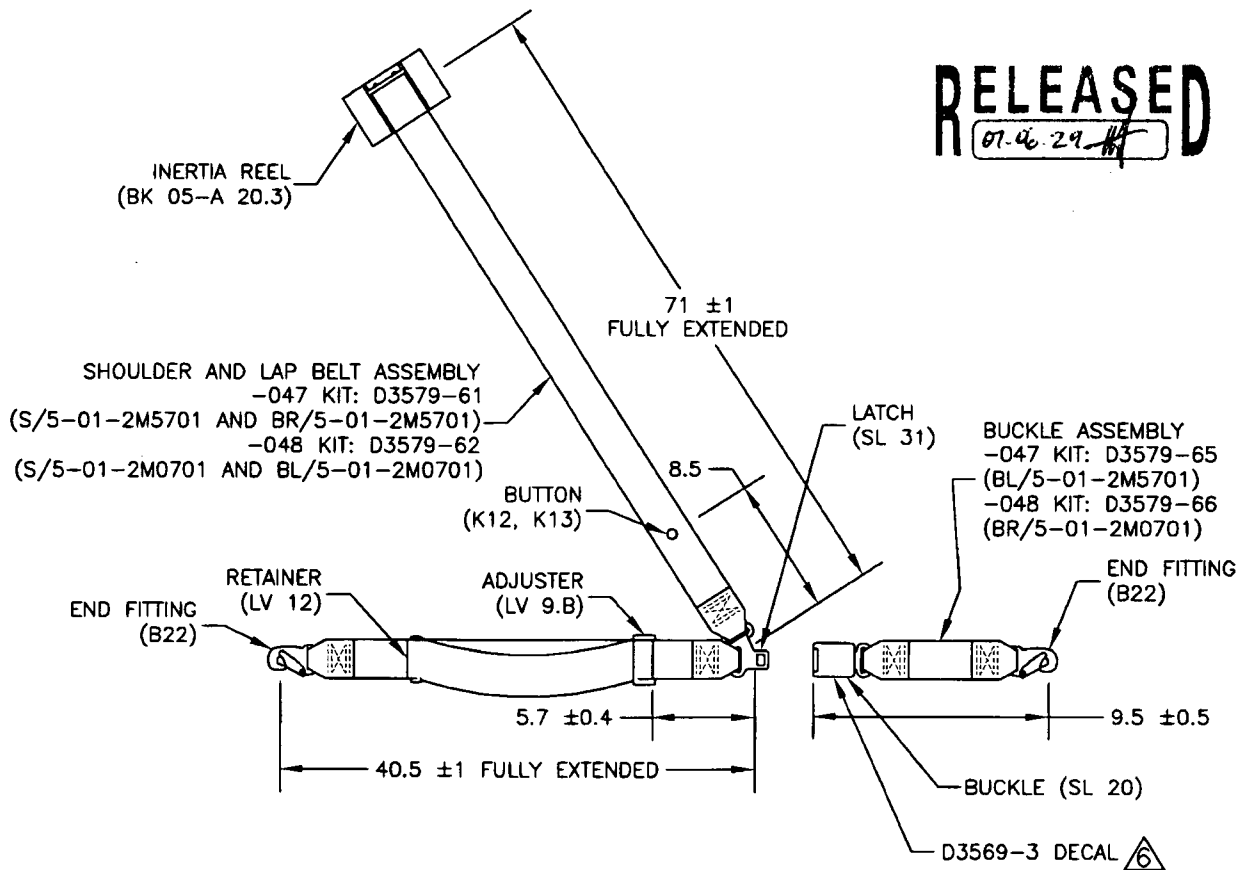
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CHECKED <i>qp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3579	REV. C SHEET 4 OF 4
DATE 07.06.27	TITLE SHOULDER HARNESS		SCALE NTS

SPECIFICATION CONTROL DRAWING

RELEASED
07.06.27 *[Signature]*

D3579-047 SHOULDER HARNESS (SHOWN) D3579-048 SHOULDER HARNESS (OPPOSITE)

D3579-047/-048 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2M5701 (D3579-047)
P/N 5-01-2M0701 (D3579-048)
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-047/-048"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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Packing Slip

15304

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Phone: 613-632-5200 Fax: 613-632-5246

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

7/1/2009

**Order-
Line**

Description

Qty Shipped

DAR09011-1

5-01-2J5701RevA restraint,3-
pt,da40pax,lh,bolt-on,reel,601black,P/N
D3579-045

10 ea

DART AEROSPACE LTD, 613-632-3336 P/N
D3579-045

Aircraft SN:

Plating: N/A - Not Applicable

Plating P.O.:

Webbing: 601 Black

**** Please ship on FedEx Int'l P1 acct# 151793240 ****

8130 required

Supply C of C with shipment

PO: PO00008971

Notes:

DAR09011

Ship Via:

Fed-Ex P1

Tracking #:

796742266386

FOB:

Our Plant

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Certificate of Conformance

BAE Systems Safety Products Inc. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality



Date

7/1/09

Date of Manufacture

07/09

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: DAR09011-1	
4. Organization Name and Address: PT 1662CE BAE Systems Safety Products, Inc. 1371 S.W.8 th St. Unit #3. Pompano Beach Fl. 33069						5. Work Order/Contract/Invoice Number: DAR09011-1	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Restraint, 3-pt., da40pax, lh, bolt-on reel, 601 black	5-01-2J5701RevA	N/A	10	Date Mfg.: 07/09	NEW	
13. Remarks: EXPORT TO CANADA <div style="text-align: right; margin-top: 20px;"> </div>							
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR-511304-CE		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): Anthony B. LaPointe		18. Date (m/d/y): July / 1 / 2009		22. Name (Typed or Printed):		23. Date (m/d/y):	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.							
Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.							
Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

BAE Systems Safety Products Inc.
MATERIAL ACCEPTANCE TAG

809/17/02

Part Number:	5-01-2J5701RevA	Quantity:	10.0
Serial Number:	07/09		
Part Description:	restraint, 3-pt, da40pax, lh, bolt-on, reel, 601black, P/N D3579-045		
P.O./W.O. #	DAR09011-1	Cust. PO#: PO00008971	
Vendor/Shop:	Shop: <i>See</i>		
Inspector:	<i>WILLIAMS</i>	Approval	SSPC QC 012
Date:	7/1/09		